Pre-Insulated Tubing Bundles Electric-Traced and Steam-Traced



Features

- Simplified field installation
- 1/8 to 3/4 in. and 6 to 12 mm seamless or welded tubing sizes
- 316 / 316L stainless steel, copper, and PFA tube materials



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Swagelok Bundled Tubing

Swagelok pre-insulated traced tubing bundles provide reliable process temperature maintenance in a variety of analytical and process instrumentation applications, including impulse lines, sample lines, and process lines. It is used to connect process lines to pressure transmitters and analyzers. The rugged elastomeric jacket offers excellent resistance to abrasion and many chemicals.

Swagelok pre-insulated tubing bundles provide an economical choice compared to field tracing and insulating. The parallel configuration—process and tracer lines are parallel inside the bundle—allows all tubes to bend together in as little as an 8 in. (20.3 cm) radius in tubing sizes up to 3/4 in. or 12 mm, so the bundle is easier to route and connect in the field than cabled bundles.

Choose from light steam-traced, heavy steam-traced, and electric-traced bundles for freeze protection, viscosity control, and process temperature maintenance.

Insulation Features

- Water soluble chlorides less than 100 ppm
- Absorption-resistant fibrous glass insulation
- Resists wicking

Jacket Material Specifications

PVC Jacket

This jacket material is an economical choice when ambient installation temperature is above -10° F (-23° C). It offers UV, corrosion, and abrasion resistance.

Urethane Jacket

This jacket material is a nonhalogenated thermoplastic urethane that can be installed in ambient temperatures as low as -40° F (-40° C). It also offers improved resistance to abrasion, aromatic hydrocarbons, and UV light.

Jacket Colors (Urethane Only)

The standard jacket color is black. Contact your authorized Swagelok sales and service representative for other available colors.

Jacket Properties	PVC	Urethane
Tensile strength, psi (bar)	2200 (151)	3800 (261)
Elongation	350 %	700 %
Hardness, Shore A	80	80
UL 94 flammability rating	V2	V2
UV resistance	750 h UL-1581	2000 h in accordance with QUV aging test



Tubing Bundle Technical Data

Fractional

		PVC Jack	et Temperatu	re Ratings	Pressure	Rating at		Sum	nort	Max Ca	ntinuqua		
Tube OD	Nominal Wall Thickness	Max Jacket Rating ^①	Min Ambient Service Rating ²	Min Ambient Installation Rating ³	(-28 to 37°C) [⊕] psig (bar)		Min Bend Radius	Cen ft	iters	Len ft	gth ⁽⁵⁾ (m)		
in.	in.	°F (°C)	°F (°C)	°F (°C)	Seamless	Welded	in. (cm)	Horiz	Vert	Seamless	Welded		
			Sta	ainless Steel (ASTM A269, /	A213 [©]) TP 31	6/316L						
1/8	0.035				10 900 (751)	_				900 (274)	_		
1/4	0.035				5 100 (351)	4080 (281)				2200 (671)	2500 (762)		
1/4	0.049				7 500 (516)	—	8.00 (20.3)			1200 (206)	-		
2/0	0.035				3 300 (227)	2640 (181)				1300 (396)	2500 (762)		
3/0	0.049	220 (104)	-30 (-34)	–10 (–23)	4 800 (330)	_		8.00 (20.3)	8.00	(1.80)	15.0	1000 (205)	—
	0.035 ^⑦				2 600 (179)	2080 (143)			(1.00)	1000 (305)	2000 (610)		
1/2	0.049				3 700 (254)	2960 (203)				825 (251)	1000 (305)		
	0.065		5 100 (351)			250 (76.0)							
3/4	0.049 ^⑦				2 400 (165)	_				250 (76.2)	_		
				Copper (ASTM	1 B68, B68M,	B75, UNS 12	200)						
1/4	0.030				1 400 (96.4)					2600 (792)			
3/8	0.032 ^⑦				900 (62.0)				15.0	2000 (610)			
1/0	0.035⑦	220 (104)	-30 (-34)	-10 (-23)	800 (55.1)	_	8.00	6.00		1000 (005)	—		
1/2	0.049				1 100 (75.7)		(20.3)	(1.00)	(4.00)	1000 (305)			
3/4	0.049 ^⑦				700 (48.2)					500 (152)			
					PFA								
1/4	0.000®				155 (10.6)								
3/8	220 (104)	220 (104)) (104) -30 (-34)	-10 (-23)	95 (6.5)	_	8.00	6.00	15.0	1000 (305)	_		
1/2	0.062				97 (6.6)		(20.0)	(1.00)	()				

Metric

		PVC Jack	et Temperatu	re Ratings	Pressure Rating at		Pressure Rating at								
Tube OD	Nominal Wall Thickness	Max Jacket Bating ^①	Min Ambient Service Bating ²	Min Ambient Installation Rating ³	−28 to 37°C (−20 to 100°F) ^④ bar (psig)		−28 to 37°C (−20 to 100°F) ^④ bar (psig)		−28 to 37°C (−20 to 100°F) ^④ bar (psig)		Min Bend Radius	Min Bend Centers m (ft)		Max Continuous Length ^⑤ m (ft)	
mm	mm	°C (°F)	°C (°F)	°C (°F)	Seamless	Welded	cm (in.)	Horiz	Vert	Seamless	Welded				
			St	ainless Steel (ASTM A269, .	A213 [©]) TP 310	6/316L								
6	1.0				420 (6095)					300 (984)					
8	1.0			22 (10)	310 (4499)		20.3 (8.00)			210 (688)					
10	1.0	104 (000)	24 (00)		240 (3483)			1.80	4.60	165 (541)	_				
10	1.5	104 (220)	-34 (-30)	-23 (-10)	400 (5805)			(8.00)	(8.00)	(8.00) (6.00	(6.00)	00) (15.0)	150 (400)		
10	1.0				200 (2902)	160 (2322)							150 (492)	300 (984)	
12	1.5				330 (4789)	_]			120 (393)	_				
				Copper (ASTN	1 B68, B68M,	B75, UNS 12	200)								
6					94.0 (1364)					600 (1968)					
8	1.0	104 (220)	-34 (-30)	-23 (-10)	60.0 (870)	_	20.3	1.80	4.60	455 (1492)	_				
12					54.0 (783)		(0.00)	(0.00)	(10.0)	300 (984)					

1 The bundle is designed so that the jacket surface temperature will not exceed 140°F (60°C) with a process temperature of 400°F (204°C), an ambient temperature of 80°F (26°C), and a 10 mph (16 km/h) wind. The maximum jacket rating for urethane is 250°F (121°C).

 $\textcircled{\sc b}$ Standard tolerance for continuous length tubing is ±5 %.

⑥ Nominal wall thickness, not minimum wall thickness. Seamless metric sizes also meet DIN 17458 test 1 class material 1.4401/1.4404.

 $\ensuremath{\overline{\mathbb{O}}}$ Not recommended for use with tube fittings in gas service.

② −60°F (−51°C) urethane jacket.

③ -40°F (-40°C) urethane jacket.

④ For elevated pressure-temperature ratings, see Swagelok Tubing Data (MS-01-107). ® Not recommended for use with Swagelok groove cutter tool or PFA fittings due to minimum wall thickness.



Electric-Traced Bundled Tubing

A simple and economical choice for applications where electric tracing is preferred, Swagelok electric-traced bundled tubing maintains consistent temperatures in long, continuous lengths of impulse and sample lines for freeze protection, temperature maintenance, or viscosity control. The standard Raychem[®] self-regulating tracer lowers heat output as the bundle gets warmer. For more precise temperature control, an optional line-sensing thermostat is available.

Features

- Raychem self-regulating electric tracers
- Tinned copper braided shield
- Fluoropolymer tracer jacket
- ATEX, FM[®], and CSA[®] approved tracer for use in hazardous areas
- Maintains process temperatures up to 250°F (121°C)
- One or two process tubes available as standard

Technical Data—**Tracer Specifications**

High-Temperature Tracers

High-temperature tracers are used to maintain process temperatures or for viscosity control up to 250°F (121°C). They are also used for freeze protection or if the tracers will be exposed to intermittent temperatures up to 482°F (250°C), such as during steam cleaning.



Low-Temperature Tracers

Low-temperature tracers are used for freeze protection or maintaining temperatures up to 100°F (37°C) and can be exposed to continuous process temperatures of 150°F (65°C).

Tracer Type	Tracer Code	Voltage V (ac)	Maximum Process Temperature °F (°C)	Maximum Intermittent Exposure Temperature ^① °F (°C)	Power W/ft (W/m)	T Rating	Approvals
					5 (16)	T3	FM
	H1	120			10 (32)		Class I, Div. 2, Groups A, B, C, D Class II [®] , Div. 2, Groups F. G
		120			15 (49)	T2D	Class III [®]
High-			250 (121)	420 (215)	20 (65)	T2C	CSA
temperature			200 (121)	420 (210)	5 (16)		Class I, Div. 1 and 2, Groups A, B, C, D
	H2	240		-	10 (32)	Т3	Class III
	112	210			15 (49)		ATEX
					20 (65)	T2C	Group II, Category 2G, EEx e II
					5 (16)		
	L1	120	ο		8 (26)		FM Class I, Div. 2, Groups A, B, C, D Class II, Div. 2, Groups F, G
Low-			150 (65)	195 (05)	10 (32)	те	Class III CSA
temperature			150 (65)	100 (65)	5 (16)	16	Class I, Div. 1 and 2, Groups A, B, C, D Class II, Div. 1 and 2, Groups E, F, G Class III
	L2	240			8 (26)		ATEX
					10 (32)		

① The temperature that the electric tracer can be exposed to for 1000 h during its lifetime.

 $\ensuremath{\textcircled{}^{2}}$ The entire system requires approval for FM compliance.



Electric-Traced Bundled Tubing

Dimensions and Weight





One Process Tube

Two Process Tubes

Maximum Tracer Length Versus Circuit Breaker Rating

Example: Given a nominal tracer power output of 10 W/ft (32 W/m), a startup temperature of 0°F (-17°C), and a voltage of 120 V (ac) with a breaker size of 20 A, the maximum tracer length will be 130 ft (39.6 m).

To determine maximum tracer length in meters: m = ft \times 0.3048.

	Dimensio	Nominal Weight	
Bundle Description	Α	В	lb/ft (kg/m)
One 1/4 in. process tube	1.20 (30.5)	1.20 (30.5)	0.3 (0.45)
One 3/8 in. process tube	1.40 (35.6)		0.4 (0.60)
One 1/2 in. process tube	1.50 (38.1)	1.30 (33.0)	0.5 (0.74)
Two 1/4 in. process tubes	1.30 (33.0)		0.4 (0.60)
Two 3/8 in. process tubes	1.60 (40.6)	1.40 (35.6)	0.6 (0.89)
Two 1/2 in. process tubes	1.80 (45.7)	1.60 (40.6)	0.8 (1.19)

								-			
					Circu	uit Brea	aker Vo	Itage			
Nominal			1:	20 V (a	c)			24	0 V (ac	;)1	
Tracer			Circuit Breaker Size								
Power	Startup Temperature	15 A	20 A	30 A	40 A	50 A	15 A	20 A	30 A	40 A	50 A
W/ft (W/m)	°F (°C)				Maxim	um Tra	icer Le	ngth, fl	t		
			Hig	h-Tem	peratu	re					
	50 (10)	180	240	360			360	480	720		
5	0 (-17)	160	210	320	005	205	315	420	625	765	765
(16)	-20 (-28)	150	200	305	300	300	295	395	595		705
	-40 (-40)	145	195	290	1		285	380	570	760	1
	50 (10)	110	145	220	270		220	295	440	540	
10	0 (-17)	05	130	195	260	070	195	260	385	515	E 40
(32)	-20 (-28)	95	125	190	250	2/0	185	245	370	495	540
	-40 (-40)	90	120	180	240		175	235	355	470	
	50 (10)	75	100	150	200		150	200	300	400	445
15	0 (-17)	65	90	135	180	220	130	175	265	355	440
(49)	-20 (-28)		85	130	170	215	125	165	250	335	420
	-40 (-40)	60	80	125	165	205	120	160	240	320	405
	50 (10)	60	80	120	160	190	115	150	230	305	380
20	0 (-17)		70	105	140	180	100	135	205	275	345
(65)	-20 (-28)	50		100	135	170	100	130	200	265	330
	-40 (-40)	-40 (-40)	65	100	130	165	95	125	190	255	320
	, 		Lo	w-Tem	peratur	e.					
	50 (10)	230	270	070			460	540	5.40		
5	0 (-17)	140	190	270	270	270	285	380	540	540 540	540
(10)	-20 (-28)	125	165	250			250	330	500		
	50 (10)	150	200	210			300	400	420		
8	0 (-17)	100	130	200	210	210	200	265	400	420	420
(20)	-20 (-28)	85	115	175			175	235	350		
	50 (10)	120	160	180			240	315	360		
10	0 (–17)	80	110	160	180	180	160	215	325	360	360
(32)	-20 (-28)	70	95	140	1		145	190	285		

1 208 and 277 V (ac) will change the run lengths.



Electric-Traced Bundled Tubing

Ordering Number Reference

This ordering information is for reference only. To order, contact your authorized Swagelok representative.



^② For available Electric Tracers see page 216.

TUBING

Swagelok

Steam-Traced Bundled Tubing

Light Steam-Traced

Swagelok light steam-traced bundled tubing is typically used for freeze protection of instrument impulse lines and analyzer transport lines. It can also maintain temperatures in smallerdiameter process lines. The process and tracer tubes are individually insulated to reduce the heat transfer rate, providing a more consistent tube temperature over long tubing lengths.

Features

- Maintains process temperatures from 50 to 200°F (10 to 93°C)
- Individually wrapped process and tracer tubes reduce heat transfer
- One or two process tubes available as standard

Dimensions and Weight



One Process Tube



Two Process Tubes



Process Tube Size	Tracer Tube Size	Dimensior	Nominal Weight	
in.	in.	А	В	lb/ft (kg/m)
	C	Dne Process Tu	ıbe	
3/8	3/8	2.00 (50.8)	1.60 (40.6)	0.5 (0.74)
1/2	3/8	2 20 (55 0)	1.70 (43.2)	0.6 (0.89)
1/2	1/2	2.20 (55.9)		0.7 (1.04)
	T	wo Process Tu	bes	
3/8	3/8	2.30 (58.4)	1.60 (40.6)	0.6 (0.89)
1/2	3/8	2,70 (69,6)	1 70 (42 0)	0.8 (1.19)
1/2	1/2	2.70 (00.0)	1.70 (43.2)	0.9 (1.34)

Heavy Steam-Traced

Swagelok heavy steam-traced bundled tubing is typically used to maintain higher process temperature or for viscosity control. Applications can include impulse, sampling, and process lines. The process tubing is in direct contact with the tracer, providing maximum heat transfer to help maintain higher process temperatures.

Features

- Maintains process temperatures from 200 to 400°F (93 to 204°C)
- Maximum tracer temperature of 400°F (204°C)
- Process and tracer tubes are in direct contact to maximize higher heat transfer
- One or two process tubes available as standard

Dimensions and Weight



One Process Tube



Two Process Tubes



Process Tube Size	Tracer Tube Size	Dimensior	Nominal Weight	
in.	in.	А	В	lb/ft (kg/m)
	C	Dne Process Tu	ıbe	
3/8	3/8	1.50 (38.1)	1.10 (27.9)	0.5 (0.74)
1/2	3/8	1.60 (40.6)	1.00 (20.5)	0.6 (0.89)
1/2	1/2	1.70 (43.2)	1.20 (30.5)	0.7 (1.04)
	T	wo Process Tu	bes	
3/8	3/8	1.90 (48.3)	1.10 (27.9)	0.6 (0.89)
1/2	3/8	2.10 (53.3)	1.00 (20.5)	0.7 (1.04)
1/2	1/2	2.20 (55.9)	1.20 (30.5)	0.8 (1.19)



Steam-Traced Bundled Tubing

Ordering Number Reference

TUBING

This ordering information is for reference only. To order, contact your authorized Swagelok representative.



 To ensure that the part number is configurable, please reference the Technical Data on page 215 Not all size combinations are configurable.

Options and Accessories

Bending Tools

Similar to a common electrical conduit bender, this tool is compact and easy to use and has the required 8 or 12 in. (20.3 or 30.5 cm) minimum bend radius. A 3/4 in. NPT threaded handle is needed.



Ordering numbers: **MS-BBT** (8 in. [20.3 cm]) **MS-BBT-12** (12 in. [30.5 cm])^①

- ① Use MS-BBT-12 when:
 - the bundle contains two or more 3/4 in. tubes
 - the smallest bundle dimension is >1.75 in. (44.4 mm)
 - the bundle contains a tube $\geq\!\!1$ in. (25.4 mm) OD.

Heat-Shrink End-Seal Boots

Made of thermally stabilized, modified polyolefin, these heat-shrink end-seal boots provide a weatherproof end seal. They are recommended



for all exposed ends to protect against moisture ingress.

To order, see the table below to locate the proper designator based on process and tracer tube type and size and add it to basic ordering number **MS-HSB-.**

Example: **MS-HSB-D2** for a heavy steam-traced bundle with one 1/4 in. process tube and one 1/4 in. tracer tube

Tracer		Proce	ss Tube Siz	es, in.						
Tube, in.	1/8	1/4	3/8	1/2	3/4					
		Electric-Traced								
		1 Process Tube								
	D2	D2	C2	C2	C2					
		2	Process Tub	bes						
	B3	B3	B3	A3	A3					
		Heavy Ste	am-Traced							
		1	Process Tul	be						
1/4	D2	D2	D2	D2	C2					
3/8	D2	D2	C2	C2	C2					
1/2	D2	D2	C2	C2	C2					
3/4	C2	C2	C2	C2	L2					
		2	Process Tub	bes						
1/4	B3	B3	B3	A3	A3					
3/8	B3	B3	B3	A3	A3					
1/2	B3	B3	A3	A3	A3					
3/4	A3	A3	A3	A3	A3					
		Light Stea	m-Traced							
		1	Process Tul	ре						
1/4		C2	D2	C2						
3/8	_	L2	C2	L2	-					
1/2		L2	L2	L2						
		2	Process Tub	bes						
1/4		A3	A3	A3						
3/8	-	A3	A3	A3	-					
1/2		A3	A3	A3						

Jacket Patch Kit

The jacket patch kit can be used to seal a splice in tubing or to repair any incidental field damage to the insulation and jacket. Each kit contains thermal insulation, fiberglass tape, and a self-sealing patch.

Ordering numbers: MS-JP-KIT-1

(8 by 12 in. [20.3 by 30.5 cm]) **MS-JP-KIT-2** (8 by 96 in. [20.3 by 244 cm])

Center Line Tool

This tool brings the process tubes to the proper 2 1/8 in. center line to connect a standard transmitter.



Ordering number: MS-CLT

Heat-Shrink Entry-Seal Boots

Made of thermally stabilized, modified polyolefin, these heat-shrinkable entry-seal boots provide a waterproof

seal where the tubing enters an enclosure.



Dir	nensions, in. (n	Ordering	
Α	В	Number	
0.50 (12.7)	2.00 (50.8)	0.75 to 1.60 (19.0 to 40.6)	MS-HSS-4-KIT
	2.38 (60.5)	0.75 to 2.10 (19.0 to 53.3)	MS-HSS-4S-KIT
1.00 (25.4)	3.50 (88.9)	1.43 to 2.75 (36.3 to 69.8)	MS-HSS-5-KIT
	4.50 (114)	1.50 to 3.50 (38.1 to 88.9)	MS-HSS-6X-KIT

Silicone Sealant

This silicone RTV sealant can be used to seal ends of bundled tubing from moisture and offers excellent resistance to weather, oil, and many chemicals. One tube will seal approximately 10 ends; each kit contains 8 tubes.

Service Temperature: -60 to 400°F (-51 to 204°C)

Cure Time: approximately 24 h at 77°F (25°C) and 50 % relative humidity.

Ordering number: MS-RTV-SEAL-KIT



Options and Accessories

Power Connection Kits

Power connection kits provide a junction for connecting an electric tracer to the power source.

Compatible Tracers	Approvals	Kit Contents	Ordering Number
Low-temperature	FM and CSA Class I, Div. 2, Groups A, B, C, D Class II, Div. 2, Groups F, G Class III NEMA 4X	Junction box with surface mounting feet and bundle	
High-temperature	FM and CSA Class I, Div. 2, Groups A, B, C, D Class II, Div. 2, Groups F, G Class III	mounting bracket with adjustable straps	M9-40-4-0-VII
	NEMA 4X		
All ATEX Group II, Category 2G, EEx e II		Fitting and seals to connect to customer-supplied junction box with M25 hub	MS-PC-A-KIT

Tracer Termination Kits

Tracer termination kits are used to seal off the tracer end opposite the power connection.

Compatible Tracers	ompatible Tracers Approvals		Ordering Number	
All	FM and CSA Class I, Div. 2, Groups A, B, C, D Class II, Div. 2, Groups F, G Class III NEMA 4X	Seal housing that is fastened together with two supplied screws	MS-ETT-F-C-KIT	
Low-temperature	ATEX	Sleeves to heat shrink	MS-ETT-LT-A-KIT	
High-temperature	Group II, Category 2G, EEx e II	onto the tracer	MS-ETT-HT-A-KIT	

Tracer Splice / Tee Connection Kit

The tracer splice/tee kit provides an enclosure to join two or three electric tracers together.

Compatible Tracers	Approvals	Ordering Number	
All	FM and CSA Class I, Div. 2, Groups A, B, C, D Class II, Div. 1 and 2, Groups E, F, G Class III NEMA 4X	MS-ETST-F-C-A-KIT	
	ATEX Group II, Category 2G, EEx e II		

Options and Accessories

Thermostats

Thermostats with a stainless steel sensor are available to monitor the temperature of the process tubes or monitor the ambient temperature. The set point can be adjusted to control the power to an electric tracer to achieve the desired temperature.



Description	Adjustable Set-Point Temperature °F (°C)	Sensor Exposure Limits °F (°C)	Switch Rating A	Voltage V (ac)	Switch Type	Capillary Length	Approval	Ordering Number
Ambient sensing	15 to 140 (-8 to 60)	40 to 160 (-40 to 71)	22	125 250 480	CODI	_	FM, CSA, and UL Class I, Div. 1 and 2, Groups B, C, D Class II, Div. 1 and 2, Groups E, F, G Class III ^①	MS-AST-F-C
							NEMA 4, 7, and 9	
	32 to 120 (0 to 48)	–58 to 131 (–50 to 55)	16	110 230 254			ATEX Group II, Category 2G, EEx emia IIC T6	MS-AST-A
Process line sensing	25 to 325 (–3 to 162)	-40 to 420 (-40 to 215)	22	125 250 480	9 ft (2.7 m)	FM, CSA, and UL Class I, Div. 1 and 2, Groups B, C, D Class II, Div. 1 and 2, Groups E, F, G Class III ^①	MS-LST-F-C	
							NEMA 4, 7, and 9	
		-58 to 419 (-50 to 215)		250		3 m (9.84 ft)	ATEX Group II, Category 2G, EEx IIC T6	MS-LST-A

① Class III does not apply to UL approval.

Tubing Material and Size

Other materials and sizes of tubing and tracers are available. Contact your authorized Swagelok representative.

Additional Products

For information on additional products, see the following Swagelok catalogs:

- Multijacketed Tubing, Single-Jacketed Tubing, and Insulated Tubing (MS-02-188)
- Steam Trap Test Station with Universal Mount, MS-02-221
- Gaugeable Tube Fittings and Adapter Fittings (MS-01-140)
- Tubing Data (MS-01-107)

Tubing Bundles

MS-02-316, RevF



About this document

Thank you for downloading this electronic catalog, which is part of General Product catalog Swagelok published in print. This type of electronic catalog is updated as new information arises or revisions, which may be more current than the printed version.

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Visit www.swagelok.com to locate your Swagelok representative and obtain any information on features, technical information and product references, or to learn about the variety of services available only through authorized sales centers and service Swagelok.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit your Swagelok Web site or contact your authorized Swagelok representative.

> Swagelok, Ferrule-Pak, Goop, Hinging-Colleting, IGC, Kenmac, Micro-Fit, Nupro, Snoop, Sno-Trik, SWAK, VCO, VCR, Ultra-Torr, Whitey-TM Swagelok Company Aflas-TM Asahi Glass Co. Ltd. AL-6XN-TM Allegheny Ludlum Corporation AutoCAD-TM Autodesk, Inc. CSA-TM Canadian Standards Association DeviceNet-TM ODVA Kalrez, Krytox-TM DuPont Elgiloy-TM Elgiloy Specialty Metals FM – TM FM Global Grafoil—TM GrafTech International Holdings, Inc. MAC—TM MAC Valves Inc. Microsoft, Windows-TM Microsoft Corp. NACE-TM NACE International Nitronic-TM AK Steel Corporation picofast-TM HansTurck KG Pillar–TM Nippon Pillar Packing Company, Ltd. Rapid Tap–TM Relton Corporation 15-7 PH, 17-7 PH-TM AK Steel Corp. Sandvik—TM SandvikAB Silconert—TM Silcotek Corporation Simriz-TM Freudenberg-NOK SolidWorks-TM SolidWorks Corporation